

# SABIC® PP COMPOUND T3E-3320EH

PP COMPOUND MINERAL FILLED

## DESCRIPTION

SABIC® PP compound T3E-3320EH is a polypropylene compound, which is formulated with 35 wt% post-industrial recycled plastics.

The grade is part of SABIC's TRUCIRCLE™ portfolio and services.

High stiffness, combined with good thermal stabilization and excellent emission performance, makes the grade suited for use in applications at elevated temperatures and emission requirements.

SABIC® PP compound T3E-3320EH is a designated automotive grade.

IMDS ID: 1199249570

## TYPICAL PROPERTY VALUES

Revision 20230421

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 230 °C and 2.16 kg	24	dg/min	ISO 1133
<b>Density<sup>(1)</sup></b>	1040	kg/m <sup>3</sup>	ISO 1183
<b>Filler content</b>	20	%	SABIC method
<b>Mould shrinkage<sup>(2)</sup></b>			
24 hours after injection moulding	1.2	%	SABIC method
<b>MECHANICAL PROPERTIES<sup>(1)</sup></b>			
<b>Tensile test</b>			
Tensile modulus	2600	MPa	ISO 527/1A
stress at yield	30	MPa	ISO 527/1A
stress at break	25	MPa	ISO 527/1A
strain at break	12	%	ISO 527/1A
<b>Flexural test</b>			
Flexural modulus	2700	MPa	ISO 178/1A
<b>Izod impact notched<sup>(3)</sup></b>			
at 23 °C	2.5	kJ/m <sup>2</sup>	ISO 180/1A
at 0 °C	2.0	kJ/m <sup>2</sup>	ISO 180/1A
at -20 °C	2.0	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES<sup>(1)</sup></b>			
<b>Heat deflection temperature</b>			
at 0.45 MPa (HDT/B)	110	°C	ISO 75
<b>Coeff. of linear thermal expansion</b>			
-30 °C to 100 °C	90	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

## STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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